

# Work Order ID 65607

January 20, 2011 11:07:03 AM



Page 1

Item ID: D4032-041

Revision ID:

Item Name: Short Basket Assembly (350)

Start Date: 1/21/11 Start Qty: 1.00

Required Date: 2/04/11 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: W Date: Tooling: Date: QC: Date: SPC (Y/N): Date:



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4032	D								
100	Pick Kit	0.00							
	Packaging	0.00							
	Packaging								
110	Assemble as per dwg	0.00							
	HandFinish	0.00							
	Hand Finishing								
120	QC5- Inspect part completeness to step on W/O	0.00							
	QC	0.00							
	Quality Control								

1/24/11 (U)

1 6 HL 1/22/11

8/10/2010

(H)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 65607**

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Item ID: D4032-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Basket Assembly (350)

Start Date: 1/21/11 Start Qty: 1.00



Cust Item ID:

Required Date: 2/04/11 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_  
w10P4032-041 / B65607

Memo

0.00

0.00

PP 65931 11/21/98

1 102108

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

1102108

MF

11-02-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 20, 2011 11:06:52 AM

Page 1

Work Order ID: 65607

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)



Start Date: 1/21/11

Required Date: 2/04/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530 		Manufactured	No			100	Each	5.0000	1	1			
Handle Weldment													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST506				5					
				64443				5		64443			
D2535 		Manufactured	No			100	Each	58.0000	2	2			
Spring													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST504				58					
				58331				18		58331			
				64280				40					
D2537 		Manufactured	No			100	Each	30.0000	2	2			
Bushing													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST504				30					
				64064				30		64064			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 65607

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 1/21/11

Required Date: 2/04/11

Start Qty: 1.00

Required Qty: 1.00

D3917-3

Manufactured No

100

Each

24.0000

6

6



Washer



Location

Loc Qty

Loc Code

ST095

23

64589

23

ST096

1

57144

1

65058

D3953-3

Manufactured No

100

Each

10.0000

2

2



Gas Spring Stud, Lid



Location

Loc Qty

Loc Code

ST096

10

65052

10

65052

D3953-7

Manufactured No

100

Each

13.0000

2

2



Spring Spacer



Location

Loc Qty

Loc Code

ST096

11

65053

11

65053

ST101

1

57758

1

ST103

1

65336

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 65607

Parent Item: D4032-041


Parent Item Name: Short Basket Assembly (350)


Start Date: 1/21/11

Required Date: 2/04/11

Start Qty: 1.00

Required Qty: 1.00


D3953-9  
  
 Gas Spring Washer

Manufactured No 100 Each 26.0000 2 2 

Location	Loc Qty	Loc Code
ST096	17	
65136	17	
ST100	7	
64450	7	
ST103	2	
60008	2	


65136


D3953-17  
  
 Gas Spring Spacer

Manufactured No 100 Each 36.0000 2 2 

Location	Loc Qty	Loc Code
ST097	33	
65138	33	
ST101	3	
57143	1	
64021	2	

64021 1p

D3953-19  
  
 Gas Spring Bracket

Manufactured No 100 Each 21.0000 1 1 

Location	Loc Qty	Loc Code
ST	3	
59213	3	
ST097	18	
64810	18	

59213

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Page 4

Work Order ID: 65607

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 1/21/11

Required Date: 2/04/11

Start Qty: 1.00

Required Qty: 1.00

D3953-21

Manufactured No

100

Each

10.0000

1

1



Gas Spring Bracket

Location

Loc Qty

Loc Code

ENG

5

56407

5

ST102

5

57145

2

59214

3

59214

D3969-3

Manufactured No

100

Each

19.0000

1

1



Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

19

64285

19

64285

D4017-041

Manufactured No

100

Each

0.0000

1

1



Short Basket Base Assembly (350)

B 65943

x1 1102100

D4018-041

Manufactured No

100

Each

0.0000

1

1



Short Basket Lid Assembly (350)

B 65944

x1 1102108

AN3-14A

Purchased No

100

Each

68.0000

4

4



Bolt

Location

Loc Qty

Loc Code

ST351

68

114941

18

115108

50

114941 18  
115108 30

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 65607

Parent Item: D4032-041




Parent Item Name: Short Basket Assembly (350)

Start Date: 1/21/11

Required Date: 2/04/11


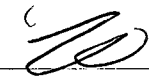

Start Qty: 1.00

Required Qty: 1.00

AN3-16A Purchased No 100 Each 106.0000 2 2    
  
 Bolt




Location	Loc Qty	Loc Code
ST352	106	
114752	56	
116419	50	

114752

AN4-12 Purchased No 100 Each 29.0000 3 3    
  
 Bolt




Location	Loc Qty	Loc Code
ST357	29	
114784	4	
116419	25	

M11478420  
M116419 25

AN5-17A Purchased No 100 Each 148.0000 4 4    
  
 Bolt

Location	Loc Qty	Loc Code
ST339	148	
116003	48	
116590	100	

M116003

AN310-4 Purchased No 100 Each 26.0000 3 3    
  
 NUT

Location	Loc Qty	Loc Code
ST324	26	
116075	26	

116075

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

January 20, 2011 11:06:54 AM

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Work Order ID: 65607

Parent Item: D4032-041



Parent Item Name: Short Basket Assembly (350)

Start Date: 1/21/11


Required Date: 2/04/11

Start Qty: 1.00


Required Qty: 1.00

AN310C4 Purchased No 100 Each 14.0000 2 2  

Nut

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MS21042L3 Purchased No 100 Each 3,131.000 6 	ST349	14	
	114306	14	
			114306
			6

Nut

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MS21042L5 Purchased No 100 Each 1,293.000 4 	ST300	3131	
	114784	9	
	115835	622	
	116391	900	
	116540	800	
	116549	800	

Nut

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	ST139	26	
	114813	26	
	ST300	1267	
	115156	5	
	115594	500	
	116104	66	
	116105	496	
	116548	200	

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Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

January 20, 2011 11:06:55 AM

Work Order ID: 65607

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 1/21/11

Required Date: 2/04/11

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Purchased

No

100

Each

571.0000

3

3



Cotter Pin

Location

Loc Qty

Loc Code

ST309

571

17566

571

17866

MS24665-300

Purchased

No

100

Each

30.0000

2

2



Cotter Pin

Location

Loc Qty

Loc Code

ST309

30

110123

30

110123

NAS1149F0432P

Purchased

No

100

Each

188.0000

6

6



Washer

Location

Loc Qty

Loc Code

ST275

188

112940

92

114405

1

116169

1

116391

94

110123

110123

NAS1149C0432R

Purchased

No

100

Each

204.0000

2

2



Washer

Location

Loc Qty

Loc Code

ST297

204

114292

50

114742

63

116304

91

114742

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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January 20, 2011 11:06:55 AM

Work Order ID: 65607

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 1/21/11

Required Date: 2/04/11

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

298.0000

8

8



WASHER



*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST275

298

18057

298

100

Each

154.0000

4

4

NAS1149F0563P

Purchased

No



Washer



*18057*

*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST298

154

114576

154

*M114576*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

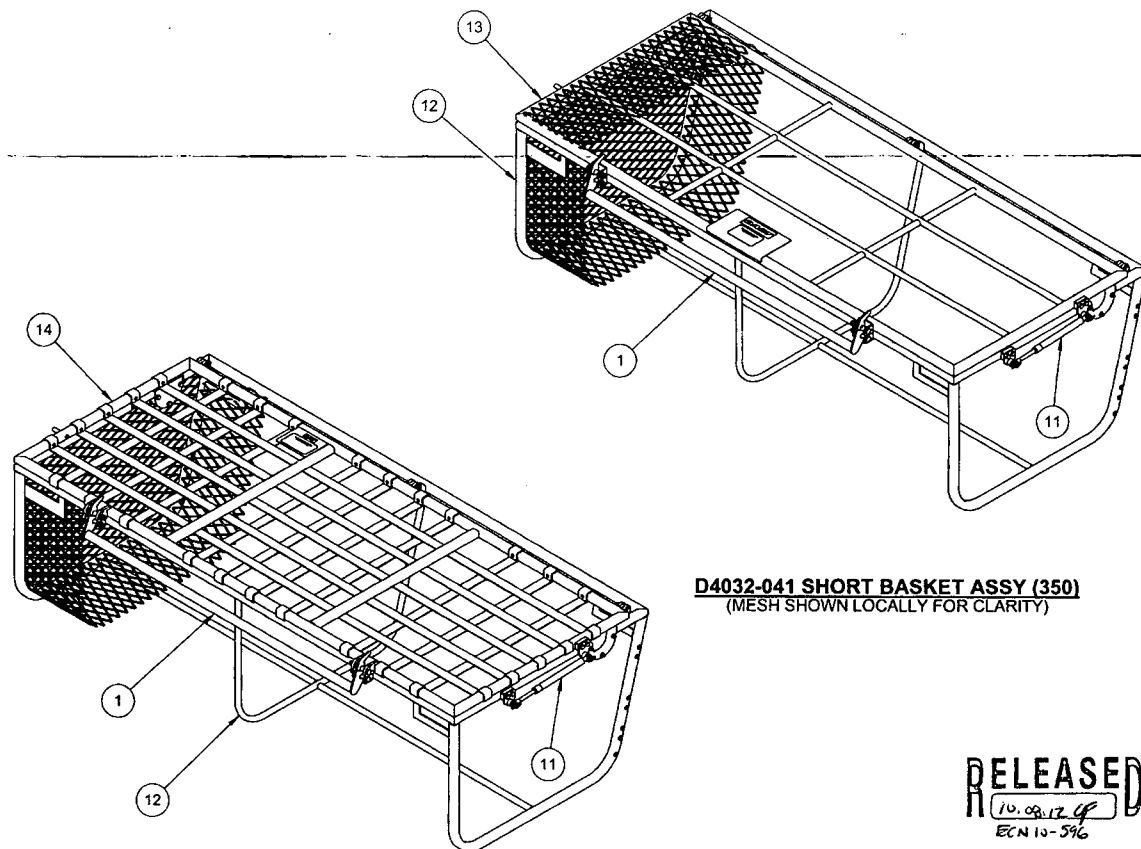
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	-041 QTY.	-043 QTY.	P/N	DESCRIPTION
	X		D4032-041	SHORT BASKET ASSY (350)
		X	D4032-043	SHORT BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	6	6	D3917-3	WASHER
5	2	2	D3953-3	GAS SPRING STUD, LID
6	2	2	D3953-7	GAS SPRING SPACER
7	2	2	D3953-9	GAS SPRING WASHER
8	2	2	D3953-17	GAS SPRING SPACER
9	1	1	D3953-19	GAS SPRING BRACKET
10	1	1	D3953-21	GAS SPRING BRACKET
11	1	1	D3969-3	SPRING
12	1	1	D4017-041	SHORT BASKET BASE ASSY (350)
13	1		D4018-041	SHORT BASKET LID ASSY (350)
14		1	D4019-041	LIGHT LID SHORT BASKET ASSY
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	2	2	NAS1149C0432R	WASHER
29	8	8	NAS1149F0332P	WASHER
30	4	4	NAS1149F0563P	WASHER



RELEASED  
10.09.12.4  
ECN 10-596

**D4032-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 56 lbs APPROX  
-043: 45 lbs APPROX

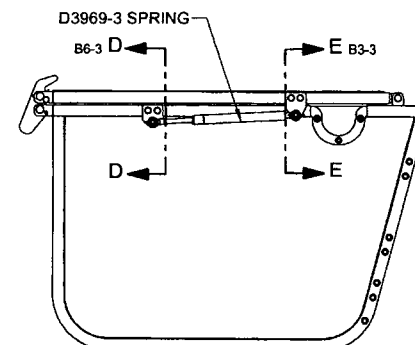
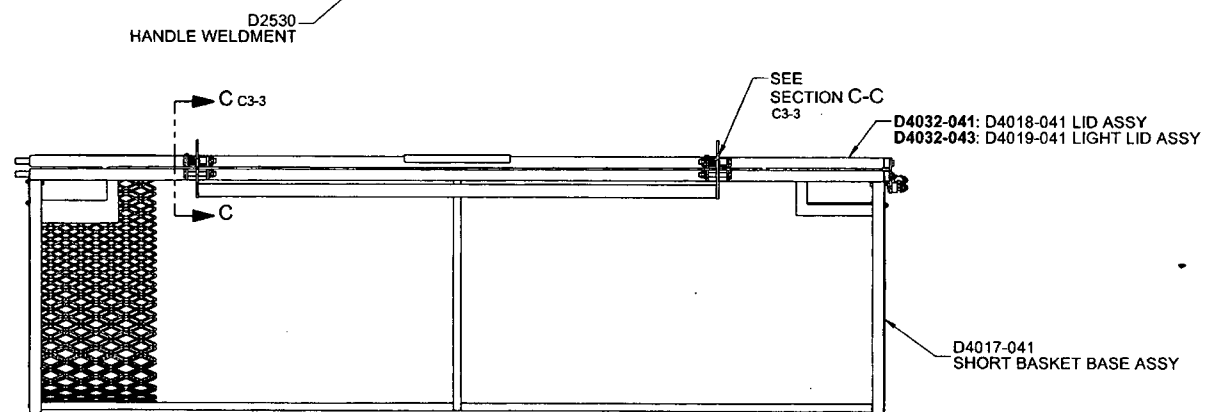
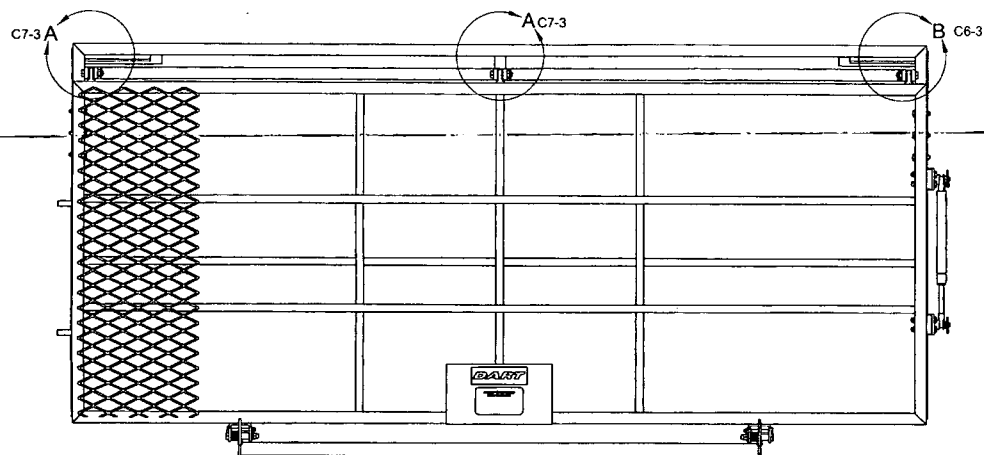
D	QTY FOR ITEMS #28, #29 & #30 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
C	AN5-21A BOLT WAS AN5-19A BOLT: BOM & (D3-3)	JPH	10.04.06
B	ITEM 15 D4086-232 & 16 D4086-243 REMOVED; ITEM RENUMBERED AS REQD. PLACARDS REMOVED (C6-2); TOP VIEW DETAIL REMOVED (C2-2)	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN			
CHECKED			
MFG. APPR.	JFS		
APPROVED	JIP		
DE APPR.			
DATE	10.07.23		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4032** REV. D  
SHEET 1 OF 3

TITLE **SHORT BASKET ASSY (350)** SCALE **NTS**

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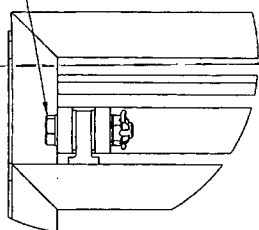
**D4032-041 SHORT BASKET ASSY (350)** (SHOWN)  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)  
**D4032-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**RELEASED**  
10.08.17

65607

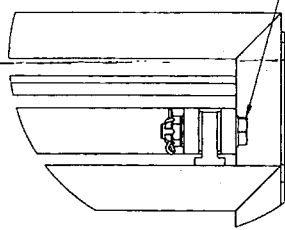
DESIGN	A/S	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D4032</b>	REV. D
MFG. APPR.	J.F.S. G.T.L.		SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>SHORT BASKET ASSY (350)</b>	NTS
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AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



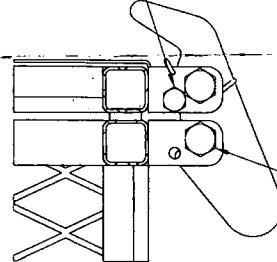
**DETAIL A** D8-2  
D6-2

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



**DETAIL B** D4-2

D4032-041: AN3-16A BOLT  
MS21042L3 NUT  
D4032-043: AN3-20A BOLT  
MS21042L3 NUT

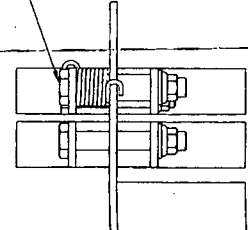


**SECTION C-C** B5-2  
B7-2

D4032-041: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D4032-043: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT



**VIEW F-F** C3-3

D2530 WELDMENT  
REF

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-2

D3953-17 GAS SPRING SPACER

D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** B1-2

**RELEASED**  
10.08.17.4

DESIGN	AUS	<b>DART AEROSPACE LTD</b>	
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CHECKED	50	DRAWING NO. <b>D4032</b>	REV. D
MFG. APPR.	S.F.S. J.M.	SHEET 3 OF 3	
APPROVED	AND	TITLE	SCALE
DE APPR.	TH	<b>SHORT BASKET ASSY (350)</b>	
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